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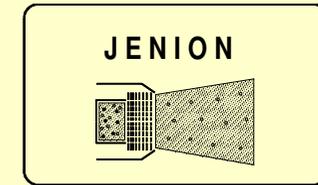
*Ionenstrahl- und Oberflächentechnik*

Dorfstrasse 36

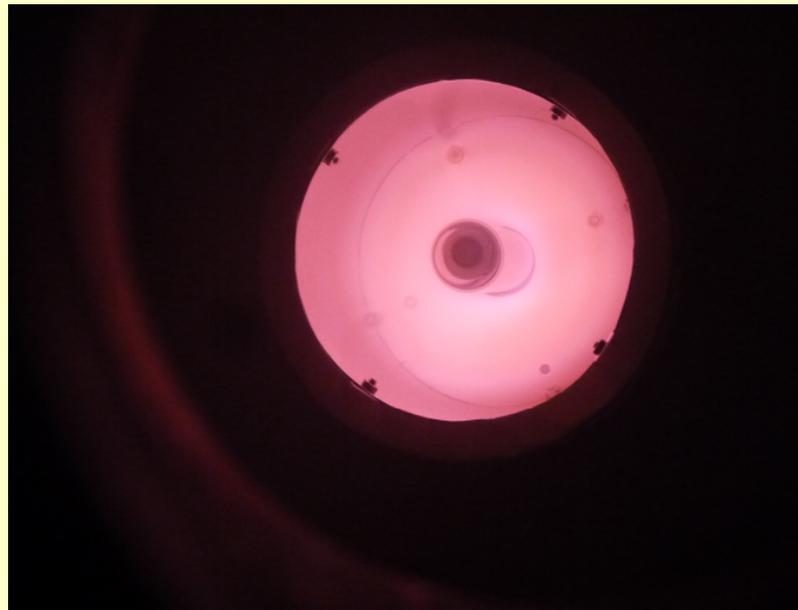
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## UHF-ECR-Plasmas, excited with 433 MHz, for Plasma- and Broad Ion Beam Sources



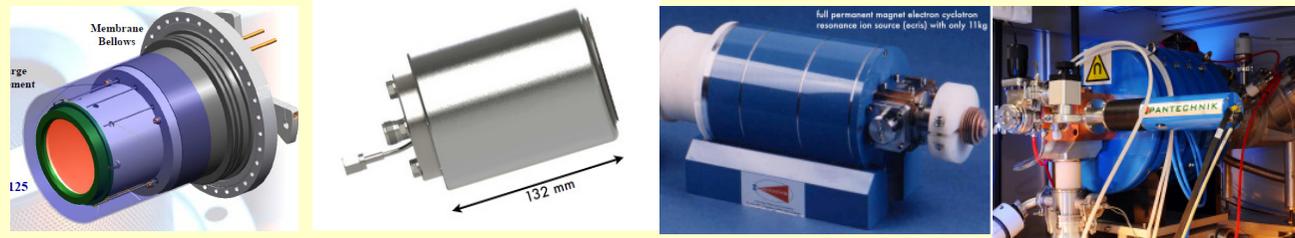
# Content:

## **Content:**

1. ECR ion sources for mono charged and multi charged ions
2. ECR Plasma sources – frequency and magnetic field
3. UHF- Plasma sources (principle, plasma generators, magnetic fields, pulsing)
4. Some results for ECR plasma- and ECR ion sources analyzed with plasma probes
5. Current situation at 433 MHz plasma sources
6. Summary

# ECR Ion sources – from mono charged to multi charged ions

Overview of some commercial ECR ion sources



company	IOT Leipzig	Pantechnik	Pantechnik	Pantechnik
frequency	2.45 GHz	2.45 GHz	10 GHz	14.5 GHz
power	< 1 kW	30 W	< 200 W	< 600W
weight	Approx. 20 kg	4 kg	11 kg	220 kg
Ion beam	Up to 500 mA, 0.1 to 1 keV	1 mA, 30 keV	Some mA, up to 30 keV	< 200 uA, up to 30 keV
Multi charged ions	no	no	Up to Ar <sup>4+</sup>	Up to Ar <sup>8+</sup>

# ECR Plasma sources – frequency and magnetic field

Magnetic field for Electron Cyclotron Resonance:

$$B = \frac{2 * \pi * f * m_e}{e}$$

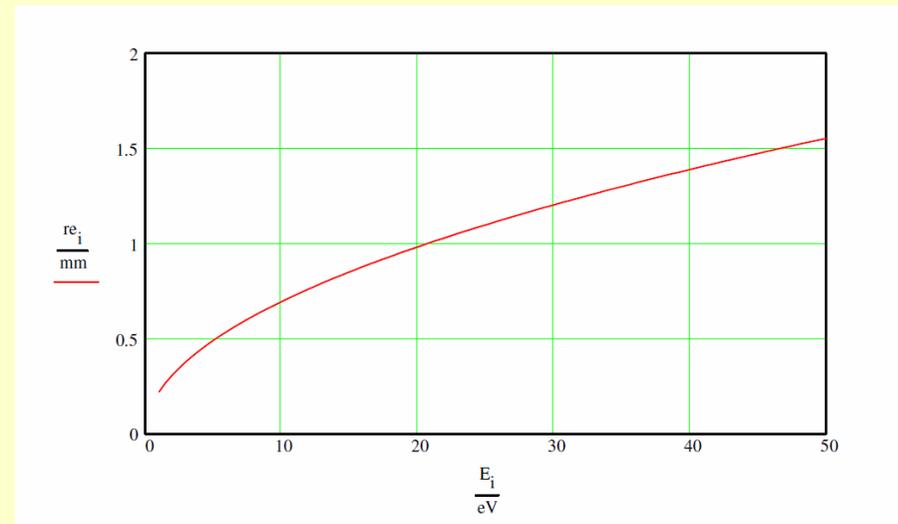
frequency [MHz]	B[mT]
144	5
433	15
915	31
2450	87
5000	170

UHF

Typical magnetic fields for ECR condition

Electron radius at ECR condition depends on electron energy:

$$r_e = m_e * \sqrt{\frac{2 * E}{m_e}} * \frac{1}{e * B}$$



Typical electron radius for ECR conditions at 433 MHz

**Conclusion for 433 MHz:**

- Only 15 mT magnetic field necessary (enables large fields with permanent magnets),
- electron radius is some millimeters (small against source dimensions)

# ECR Plasma sources with Ultra High Frequencies (UHF)

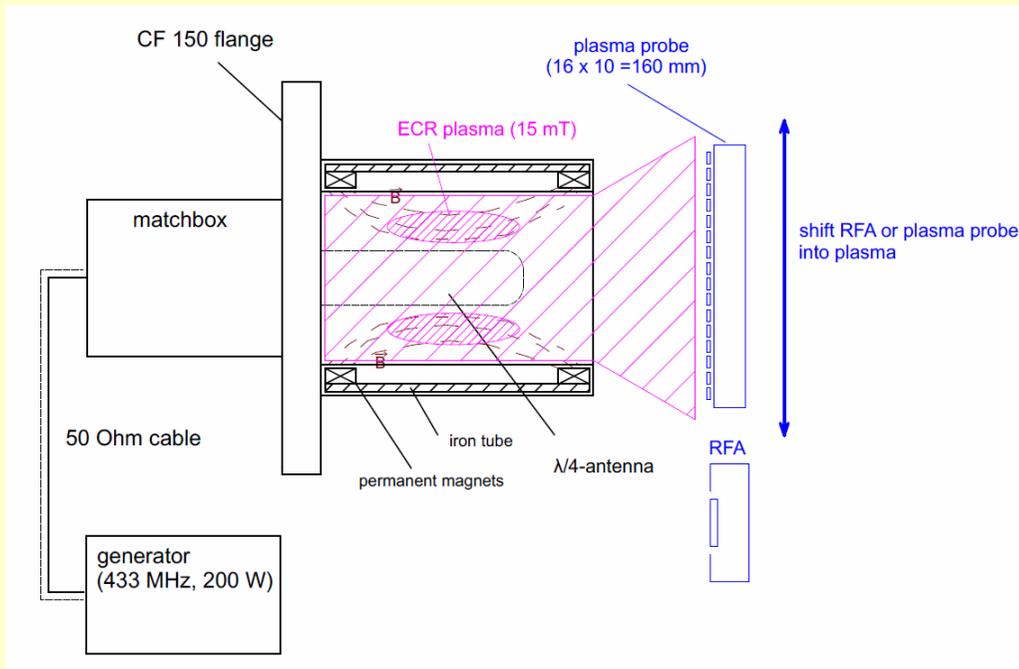
## **Some more advantages (compared to 2.45 GHz sources):**

- lower dielectric losses at isolators, → more materials usable for construction,
- Larger zones with ECR condition constructible with permanent magnets, → larger broad sources,
- For UHF-powers smaller 2 kW no waveguide technique necessary (coaxial cables plus cavity resonators or strip line resonators possible),

## **UHF-plasma generator situation:**

- Solid state generators are now better and better available because:
  - Driven by telecommunication market (typical OEM module 200 W),
  - Driven by industrial food heating (915 MHz, 200 to 1000 W),
- 433 MHz only small ISM band (with some restrictions),
- 915 MHz broad ISM band,

# Principle of UHF- ECR Plasma sources



150 mm diameter ECR Plasma source

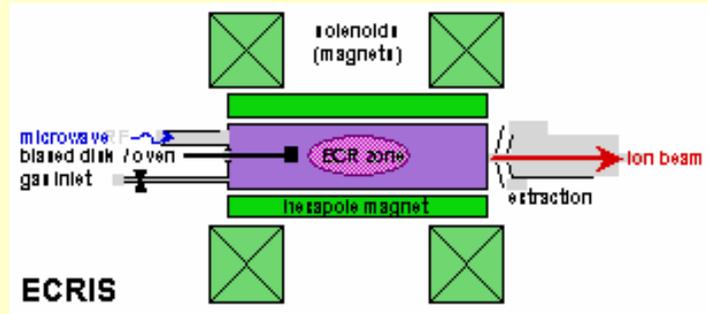
Principle of the 433 MHz ECR plasma source together with plasma analysis

## Components:

- solid state generator, 433 MHz, 200 W with circulator,
- coaxial cable 50 Ohm, N-connector,
- Matchbox (pi-filter or L-type matchbox, cavity resonance box with two capacitors (manual or step motor controlled),
- flange mounted source (CF 150),
- permanent magnet system (CoSm magnets, iron joke as tube),
- for ion source two grid extraction grid (40 mm diameter, graphite)

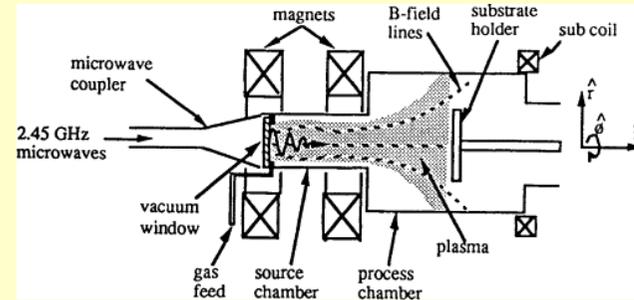
# Different magnetic fields for UHF- ECR Plasma sources

Classic ECR source for near axis ion beams



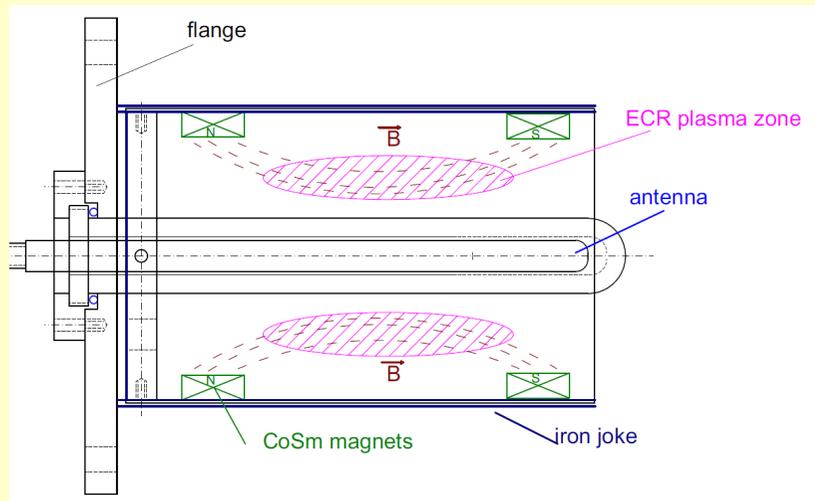
M.M.Abdelrahman, *Science and Technology* 2012, 2(4): 98-108

Classic ECR plasma source

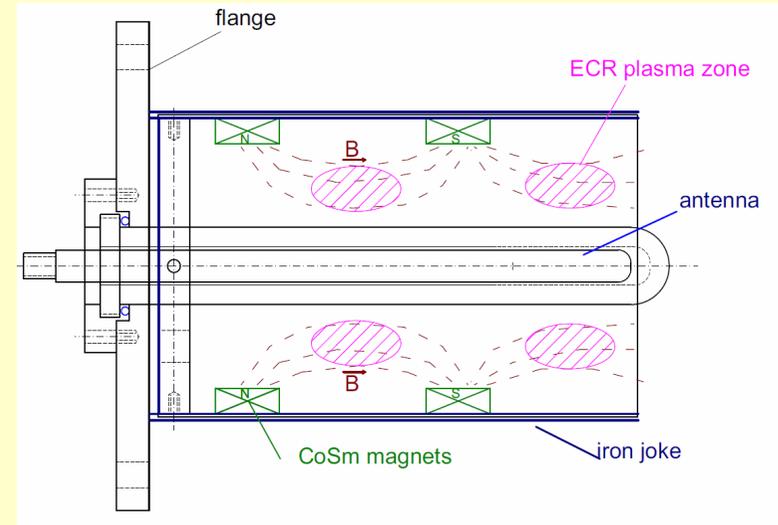


James E. Stevens, in "High Density Plasma Sources Design, Physics and Performance" Book • 1996

"convergent" ECR plasma source 433 MHz

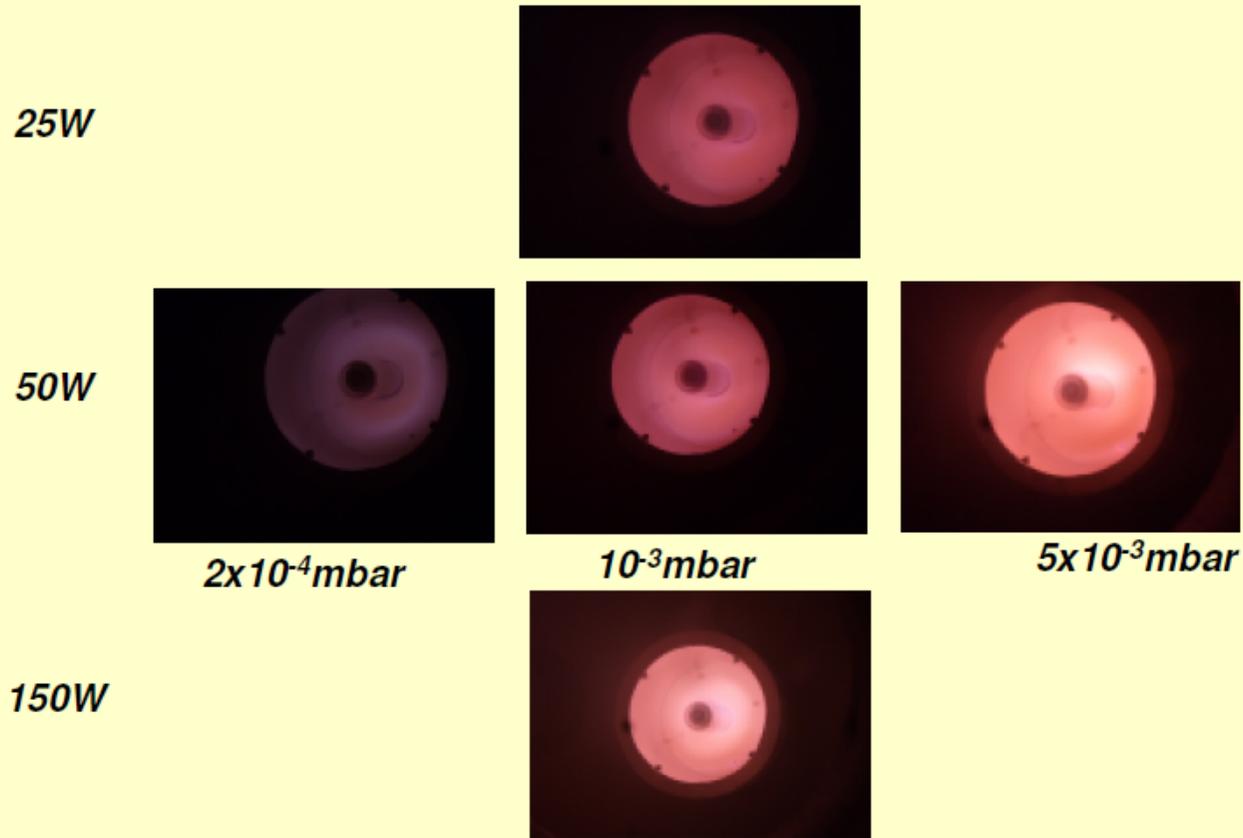


"divergent" ECR plasma source 433 MHz



# Some results for convergent ECR source

Operating range (pressure, power) and ECR zones demonstrated with nitrogen plasma

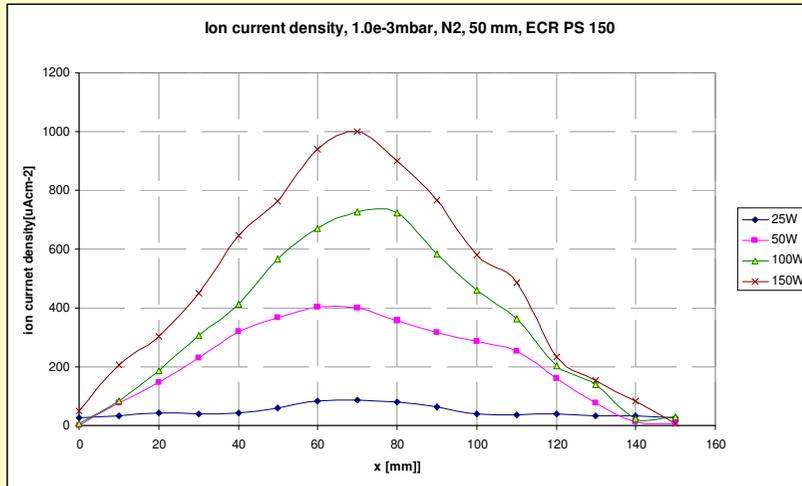


**Remarks:**

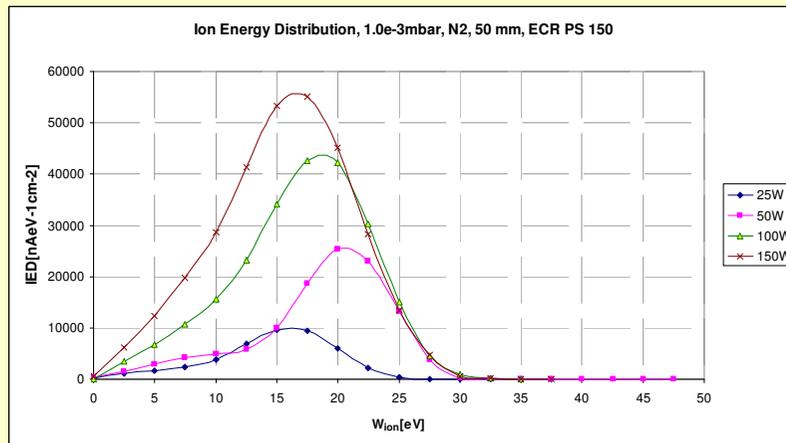
- wide working pressure range from  $10^{-4}$  mbar to  $10^{-2}$  mbar,
- plasma power density is still low ( $< 100 \text{ mW cm}^{-2}$ )

# Some results for convergent ECR source

## Ion currents and ion energy analysis with Plasma probes and Retarding Field Analyzer (PlasmaMon)



*Ion saturation current density profile at 50 mm distance*



*Ion energy distribution at 50 mm distance*

### Ion current density profile:

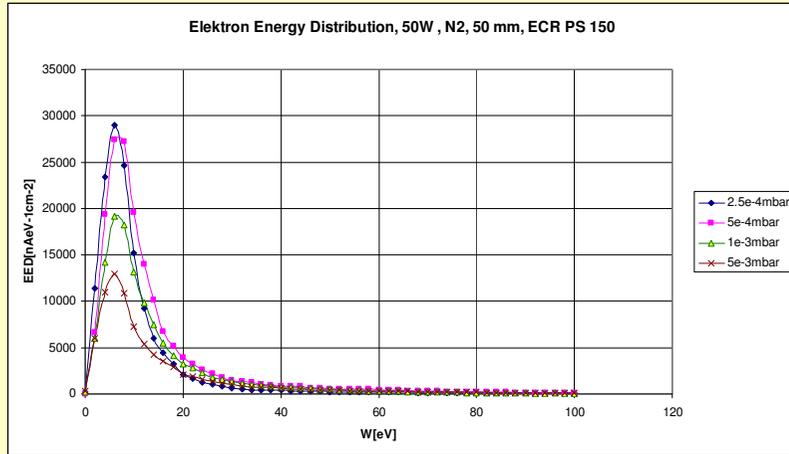
- The ion current saturation density was measured at a probe voltage of -25 V at 50 mm distance from the ECR source.
- The profiles show a near gaussian profile with maximum at the center of the source.
- The ion current density is between 0.1 and 0.5 mAcm<sup>-2</sup>.

### Ion energy distribution:

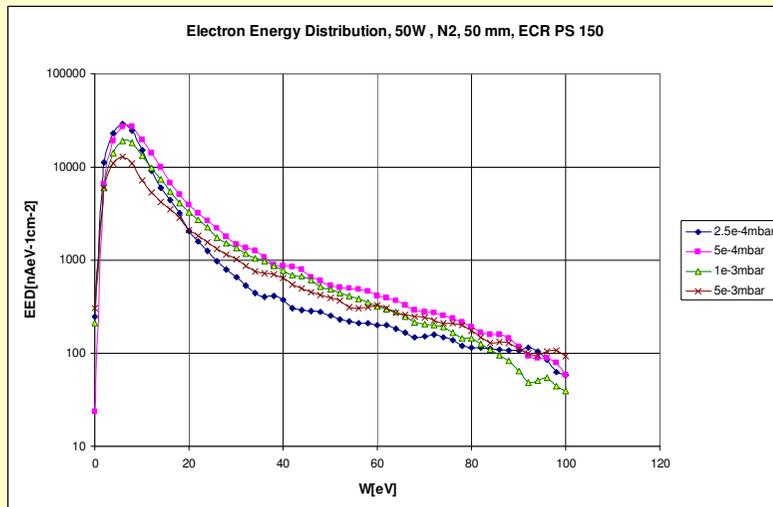
- The ion energy distribution was measured at 50 mm distance from the ECR source at the center of the source with a Retarding Field Analyzer.
- A mean ion energy between 15 and 20 eV was measured.

# Some results for convergent ECR source

## Electron Energy analysis with Retarding Field Analyzer (PlasmaMon)



Electron energy distribution at 50 mm distance



Electron energy distribution at 50 mm distance (logarithmic scale)

### Electron energy distribution:

- The electron energy distribution was measured at 50 mm distance from the ECR source at the center of the source with a Retarding Field Analyzer.
- A mean electron energy in the range of 5 to 10 eV was measured.

- If the Electron Energy distribution is plotted on logarithmic scale, the wide electron energy range up to more than 100 eV can be shown.

# Some results for divergent ECR source

Plasma probe analysis at the vacuum chamber wall (400 mm diameter)

16 Plasma probes over 160 mm



*Divergent ECR source 2.5e-3mbar, 100W*

## **Divergent ECR source:**

- only 100 mm diameter,
- good magnetic extraction for electrons,
- delivers the electrons, ionizing the gas at the full vacuum chamber in a second step,

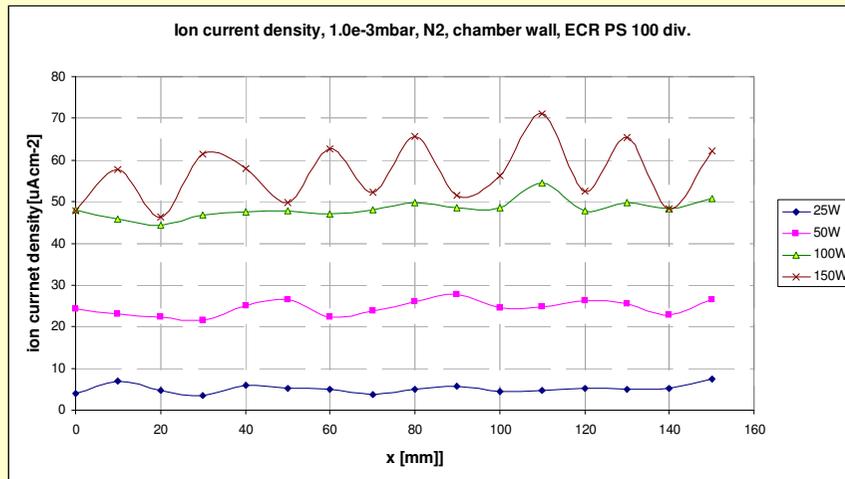


*2.5e-3mbar N2, 150 W*

## **Vacuum chamber plasma:**

- Fulfills the complete vacuum chamber with nearly the same plasma density,
- 16 plasma probes over a distance of 160 mm show a nearly constant plasma density,

# Some results for divergent ECR source



## Ion current density at the chamber wall:

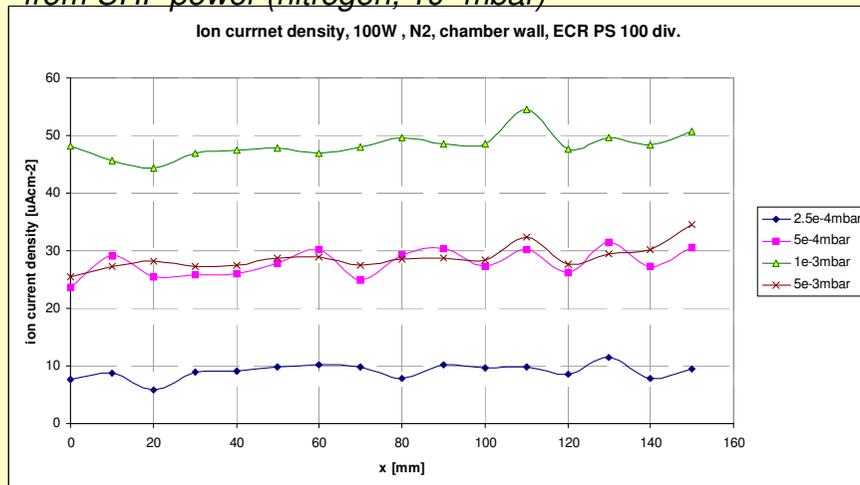
- increases with UHF power,
- maximum at  $5 \times 10^{-3}$  mbar,

## Estimation of total wall ion current (100W 5x10-3mbar):

- Chamber dimensions: 400 mm diameter, 600 mm height,
- → chamber wall area approx.  $1 \text{ m}^2$ ,
- ion current density 25 – 50  $\mu\text{Acm}^{-2}$ ,

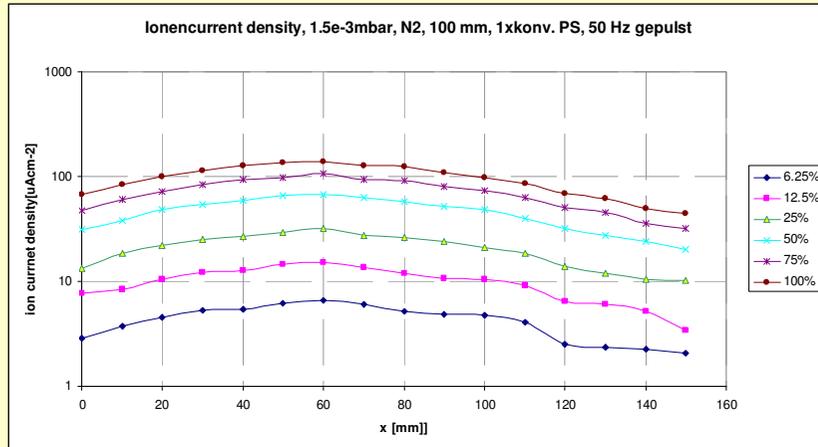
• → total wall ion current 250 – 500 mA (@ 100W UHF power)

Ion current density at the chamber wall in dependence from UHF power (nitrogen,  $10^{-3}$  mbar)

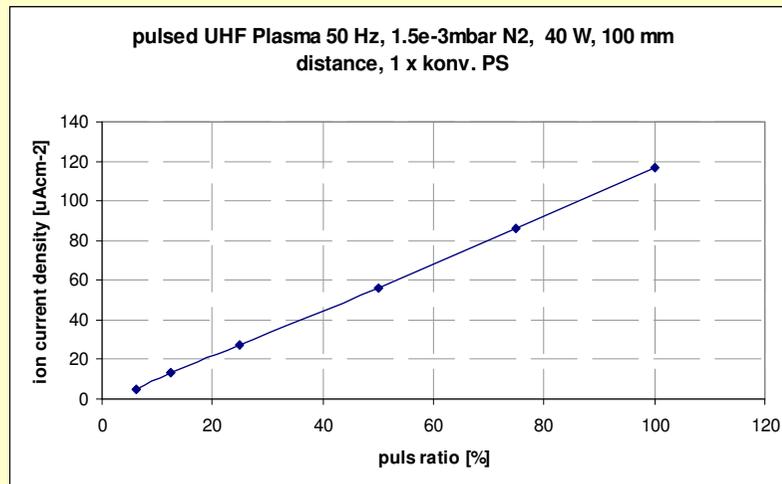


Ion current density at the chamber wall in dependence from the pressure (nitrogen, 100 W)

# Pulsed UHF ECR-plasmas



*Ion current density profile (at logarithmic scale) 50 mm from the ECR plasma source, ( $1.5 \times 10^{-3}$  mbar nitrogen, 40W)*



*Maximum ion current density at 50 mm from the ECR plasma source, ( $1.5 \times 10^{-3}$  mbar nitrogen, 40W)*

## Pulsed UHF plasma:

- pulsing so that plasma is off at duty cycle,
- $\rightarrow$  low pulse frequency: 50 Hz,
- on time from 5% to 100% precise regulated,
- plasma ignites precise ( $1.5 \times 10^{-3}$  mbar nitrogen),

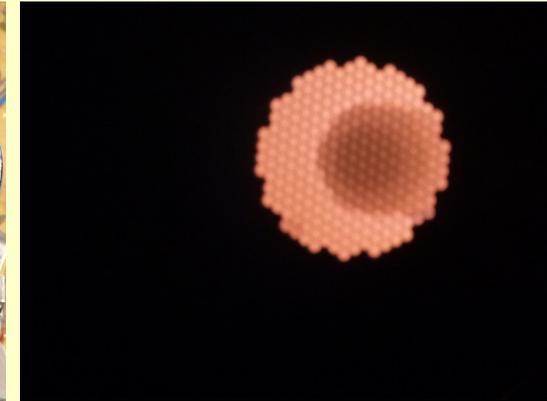
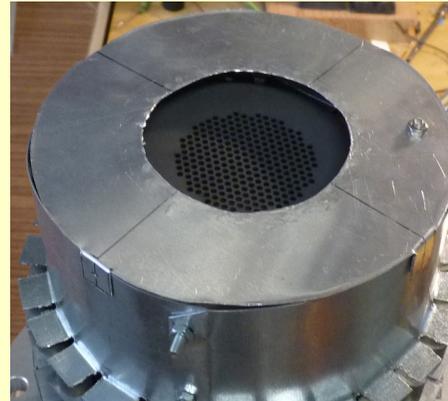
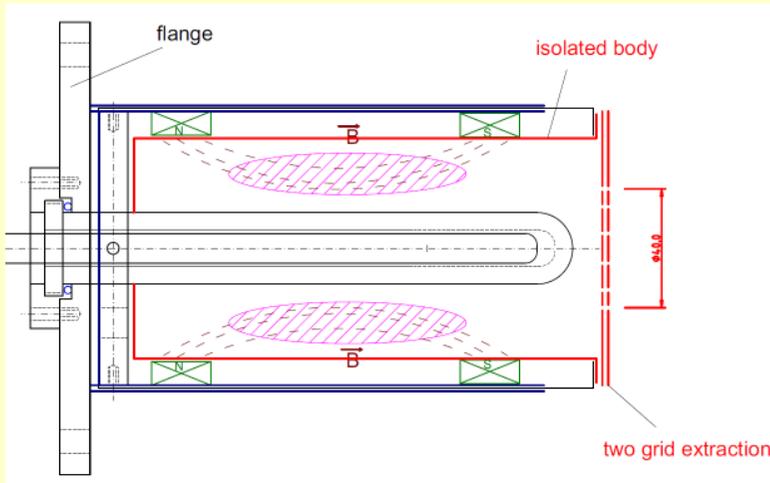
## Ion current density profile at 50 mm distance from the source:

- convergent plasma source with 100 mm diameter,
- plasma probes measure the mean value of pulsed ion currents by integration over time,
- the shape of the profile (weak gaussian profile) is independent from the pulse ratio,

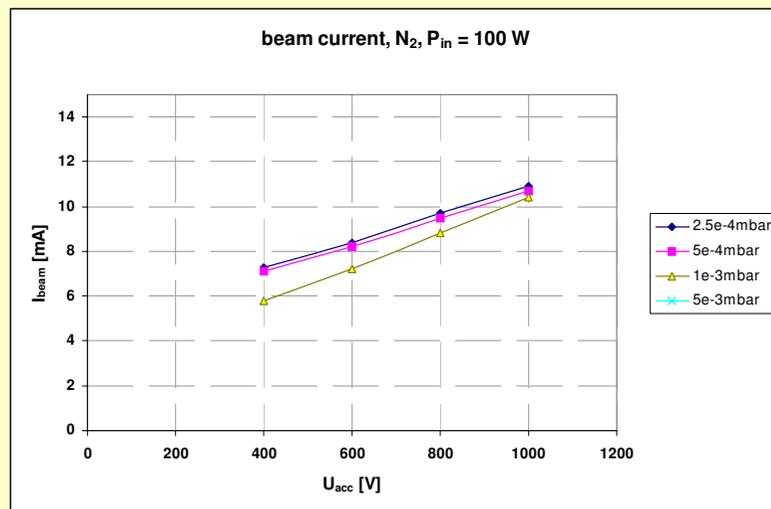
## Linearity:

- precise control of the mean ion current density by the pulse ratio

# First test UHF ECR ion source



Principle of the test arrangement for ion source operation



Beam current in dependence from the extraction voltage

## 150 mm ECR plasma source (convergent magnetic field) was used as test arrangement with:

- inner plasma housing (body) made from stainless steel (0.5 mm thick, isolated from ground by ceramics),
- a two grid extraction system (graphite grids with 40 mm diameter beam extraction) had been adapted on front,

## First results:

- ECR plasma ignites well (magnetic confinement is a little bit reduced by the body),
- ECR plasma works independent from beam voltage up to 1200 V,
- working pressure range is good (constant ion beam between  $2 \times 10^{-4}$  mbar and  $5 \times 10^{-3}$  mbar),
- ion beam current is considerable poor (max. 15 mA@1500 V extraction voltage),

# Current situation for 433 MHz ECR plasma sources

## a) 433 MHz UHF generator situation (solid state generators):

- only small ISM frequency range (future ?),
- no synergy with industrial food heating market (food heating at 915 MHz),
- Coaxial cables, matching networks good usable,
- Low dielectric losses at isolators at 433 MHz,

## b) UHF coupling by antennas:

- $\lambda/4 = 17,5$  cm is considerable long for smaller plasma sources (100 to 200 mm diameter) good for  $> 300$  mm diameter,

## c) ECR plasma generation:

- Because of the long wavelength (70 cm) deep operating pressures  $< 10^{-4}$  mbar can be achieved at large sources,
- also larger ECR plasma sources can be made with permanent magnet systems (up to 500 mm diameter),
- It seems so that the “skin depth” of 433 MHz plasma is approx. 75 to 100 mm (at an electron density of  $10^{10}$  to  $10^{11}$   $\text{cm}^{-3}$ ),  $\rightarrow$  reduced UHF power adsorption at smaller plasma sources.

$\rightarrow$  Question: Future of UHF ECR plasmas at 915 MHz ?

# Summary

## **UHF Plasma generation:**

- Solid state UHF-plasma generators become more and more available as a byproduct of telecommunication and industrial food heating,
- For UHF powers below 2 kW coaxial cables together with matchboxes basing on cavity- or strip line resonators can be used for power transformation.

## **UHF ECR-Plasmas:**

- UHF ECR plasmas are predestinated for generation of single charged ions over larger dimensions (broad plasma and ion sources)
- For Electron Cyclotron resonance magnetic fields between 15 mT (433MHz) and 31 mT (915 MHz) are required, they can be generated by permanent magnet systems also over larger dimensions,
- The simplest plasma excitation method is by  $\lambda/4$  antennas, other methods (input window, area antenna's) also do exist,
- UHF ECR plasmas are excellent pulsable to control their plasma output (from <5% to 100% at 50 Hz with good linearity)

## **UHF ECR plasma sources:**

- Sources with convergent magnetic field (high magnetic confinement) operate well at low pressures ( $10^{-4}$  mbar range and lower),
- Sources with divergent magnetic field (with magnetic field extraction of electrons from the source into the vacuum chamber) generate a secondarily plasma inside large chambers,

## **UHF ECR ion sources:**

- Operate very well in the  $10^{-4}$  mbar range,
- Generate already at UHF powers smaller than 100 W ion current densities of 1 mAcm<sup>-2</sup> and more

**For all that first results had been shown ( as 433 MHz study) !**

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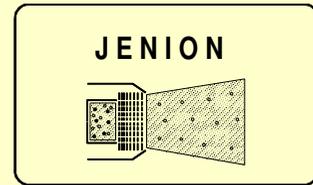
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Thank You!

